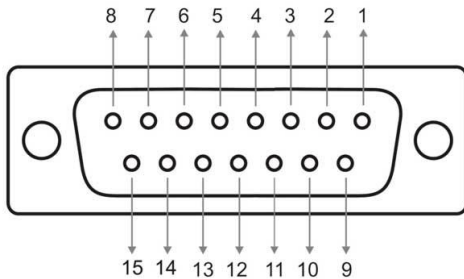
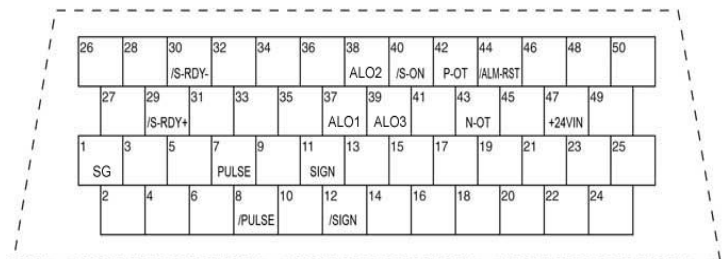


Connection between Radonix PC and YASKAWA-SGD7S



Radonix PC (DB15F)



SGD7S (DB50F)

RadonixPC Pin	Description	SGD7S Pin
1	VCC +24 V	47
2	Direction -	12
3	Direction +	11
4	Pulse -	8
5	Pulse +	7
6	Servo On	40
7	Alarm 2	38
8	S-RDY	29
9	Alarm Reset	44
10	Ground	1
11	Ground	30
12	Ground	42
13	Ground	43
14	Alarm 1	37
15	Alarm 3	39