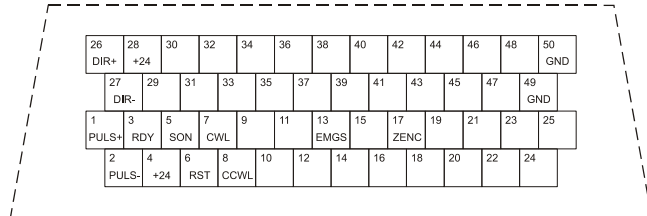
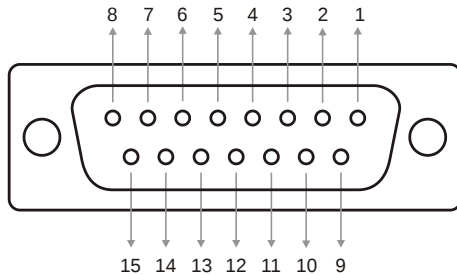


Connection between RadonixPC-Pro and SIEMENS-SINAMICS



RadonixPC-Pro (DB15F)

SIEMENS-SINAMICS

RadonixPC-Pro Pins	Description	SINAMICS Pins
1	VCC +24 V	4,28
2	Direction -	27
3	Direction +	26
4	Pulse -	2
5	Pulse +	1
6	Servo On	5
7	Ready	3
8	Encoder Zero	17
9	Alarm Reset	6
10	Ground	
11	Ground	7
12	Ground	8
13	Ground	13
14	Ground	49
15	Ground	50