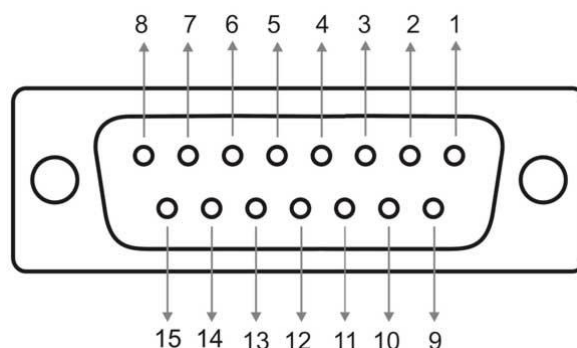


Axes Connection



DB15F Connector

Pin	IO Type	Description
1		VCC +24 v
2	DO3	Direction -
3	DO3	Direction +
4	DO3	Pulse -
5	DO3	Pulse +
6	DO1	Servo On
7	DI	Ready
8	DI	Encoder Zero
9	DO1	Reset Alarm
10		Ground
11		Ground
12		Ground
13		Ground
14		Ground
15		Ground

Note:

1 – Connect Ready pin to Ground if it is not available in your driver.