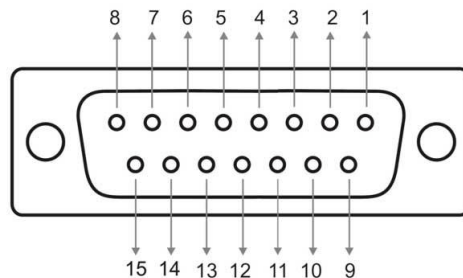


Connection between RadonixPC-Pro and Mitsubishi MR-J2S



RadonixPC-Pro (DB15F)

RadonixPC-Pro Pins	Description	CN1 Pins
1	VCC +24 V	13 (CN1B)
2	Direction -	2 (CN1A)
3	Direction +	12 (CN1A)
4	Pulse -	3 (CN1A)
5	Pulse +	13 (CN1A)
6	Servo On	5 (CN1B)
7	Ready	18 (CN1B)
8	Encoder Zero	14 (CN1A)
9	Alarm Reset	14 (CN1B)
10	Ground	
11	Ground	10 (CN1B)
12	Ground	15 (CN1B)
13	Ground	16 (CN1B)
14	Ground	17 (CN1B)
15	Ground	1 (CN1A)